

Seal Bond[®] Construction Solutions

Seal Bond[®] 410

Clear General Purpose Adhesive Sealant

Product Description

Seal Bond[®] 410 is a fast curing, clear adhesive sealant for construction applications. SB 410 delivers tough, elastic sealing performance, with excellent adhesion to steel, aluminum, wood, glass, concrete and cementitious materials. SB 410 is solvent and isocyanate free. SB 410 is 100% solids and does not “out-gas” or bubble. For use on interior and exterior joints, including roofing, expansion wall, panel wall, window frames and more.

Product Information: Features

- 100% solids - no shrinkage
- Fast skin over - low dirt pickup
- Safe to Use - Solvent & Isocyanate Free
- Ultra-low VOC's, 20.95 g/L
- May contribute to LEED V4 EQ Material Resource Credit 4.1 - Adhesives and Sealants
- Bonds to most common building substrates
- Remains flexible to absorb expansion and contraction

Substrate Compatibility

- Aluminum
- Coated Metal
- Glass
- Wood
- EPS Foam
- Stainless Steel
- Cold Rolled Steel
- Concrete
- Block and Brick
- Ceramics
- Fiberglass
- Many plastics

Standards & Compliance

- May contribute to LEED V4 EQ Material Resource Credit 4.1 - Adhesives and Sealants
- Federal Specification TT-S-00230-C Type II, Class B
- Corps of Engineers CRD-C-541, Type II, Class B
- Conforms to OTC Rule for Sealants and Caulks
- Meets requirements of California Regs: CARB, BAAQMD and SCAQMD
- Conforms to USDA Requirements for Non-food Contact

Ease of Installation

- Single component high solids formula
- Easily gunnable between 40° F and 100° F
- Cures rapidly to reach optimum strength within 7 - 14 days, optimum cure 21 days
- SB 410 can be installed on damp surfaces which is defined as when no moisture is transferred to the skin when the substrate is touched

High Performance Durability

- Does not dry or become brittle
- Water resistant
- Permanent elastomeric bond

Typical Properties

Please contact your Seal Bond Sales Representative before writing specifications around this product. Product properties are as follows:

Property	Typical Value	Units	Test Method
VOC's	20.95	g/L	ASTM C1250
Skinover time @ 50% R.H. 70 deg F	10	Min.	ASTM C679
Density	8.69	#/gal	
Hardness	36	Shore A	ASTM D676
Shear Strength	116.7	psi	ASTM D1002
Peel Strength Aluminum Mortar Glass Pine PVC Cold Rolled Steel	22.3 19.1 22 20 13.4 18.4	pli	ASTM D903
Tensile	239	psi	ASTM D412-06
Elongation at Break	289	%	ASTM D412-06
Chemistry	Hybrid Polymer		
Shrinkage	0%		
Service Temperature	-40° F to 200° F		
Viscosity	3,040,000 1,320,000 344,000	cps @ 1 RPM cps @ 2 RPM cps @ 10 RPM	ASTM D2196-10

SB 410 typical values represent data from multiple batches. Values will be refreshed, as necessary, upon data collection from additional campaigns and long-term variability discernment.

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Application

Remove all dirt, oil, loose paint, frost and other contamination from all working surfaces. Maintain SB 410 at room temperature before applying to ensure easy gunning and tooling. Test and evaluate to ensure adequate adhesion. Carefully gun the sealant with a smooth, continuous bead. If tooling is needed, do so within fifteen minutes of application.

Concrete

Prior to application remove any residual contamination by mechanical abrasion, sand blasting or power washing. On green concrete, remove all release agents and loose concrete. Dry all visible and/or standing water. Install an appropriate backer rod to avoid three-point bonding.

Metal

Prepare all metal to ensure maximum adhesion. Remove all rust, scale and residue using a wire brush. Remove films, loose or inappropriate coatings and oils with an appropriate solvent such as alcohol.

*Seal Bond recommends that coated substrates be tested for proper adhesion prior to starting a project to determine suitability for use.

Wood

Wood should be clean, sound and dry prior to sealant application. Allow treated wood to weather for six months prior to application. Remove all coatings and paint to ensure proper adhesion. SB 410 is not recommended for use on fire retardant lumber.

Priming

In most applications SB 410 will not require a primer. However, certain substrates may require a primer to ensure a long lasting bond and weatherproof seal. It is the applicator's responsibility to determine whether or not a primer is needed in their specific application.

Clean-up

Clean tools with an appropriate solvent such as alcohol.

Material Storage/Disposal

Store securely between 60° F - 80° F in unopened container. Recommended shelf life is 12 months from date of manufacture on bottom of tube. Keep tube tightly sealed. Dispose of contents/container in accordance with Local/Regional/National/International Regulations. Refer to Safety Data Sheet (SDS) for further information.

Shelf Life and Storage

The shelf life is 10 months for an unopened container from the date of manufacture. Reference the date of manufacture. YYMMDD ex. 190522 is May 22, 2019.

Packaging

10.1 oz. (300 ml) cartridges - 24 tubes/case, 45 cases/pallet

Warranty

Seal Bond warrants that our products are manufactured to strict quality assurance specifications. For warranty information visit: www.seal-bond.com/terms

Precautionary Statements

Do not use until all instructions and safety precautions have been read and understood. Wear protective gloves, protective clothing and eye protection. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. IF ON SKIN: Wash exposed body areas with soap and water. IF IN EYES: Rinse with water, remove contact lenses and continue rinsing. If exposed or concerned get medical advise/attention. Refer to Safety Data Sheet (SDS) for further information.